

# Work Order ID 64027

Tuesday, November 23, 2010 8:06:23 AM

Page 1

Item ID: D3913-041

Accept

Revision ID:

Item Name: Long Basket Base Assembly, 350

Start Date: 11/23/2010 Start Qty: 1.00

Required Date: 11/30/2010 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date: 10-11-23

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3913

A

100

Weld per dwg A/R S.S. rod Batch: M114649 0.00



Large Fab

Memo

0.00

Large Fab

1- assemble ribs , weld as per dwg D3913 using DT9610A  
\*\*\*inspect before welding mesh\*\*\*  
2- tack weld mesh on basket as per dwg D3913 and trim mesh to fit if necessary  
and trim to clear fasteners holes on the ends  
3- weld hinge (3) and Mounting brackets as per dwg D3913  
\*\*\*take lid to locate hinge and bracket\*\*\*

lpl 10-11-25

10/11/29

1x

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00



QC

Memo

0.00

Quality Control

BE 10-12-01

1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 64027**

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Page 2

Item ID: D3913-041

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Setup Start

Revision ID:

Stop

Item Name: Long Basket Base Assembly, 350

Start Date: 11/23/2010 Start Qty: 1.00

Required Date: 11/30/2010 Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

120

QC6- Inspect dimensions to drawing

0.00



QC

Memo

0.00

Quality Control

125

Pressure Wash per QSI005 4.3

0.00



HandFinish

Memo

0.00

Hand Finishing

8/21/2010

②

1 BL 10-12-1

W/O:		WORK ORDER CHANGES					
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Revision ID:						
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Start Date:	11/23/2010	Start Qty:	1.00			
Required Date:	11/30/2010	Req'd Qty:	1.00			
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:
	QC:	Date:	SPC (Y/N):	Date:

Run	Start	
	Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel	0.00							
Powdercoat	<i>M 11581</i>	0.00				<i>1</i>		<i>10-12-1</i>	
Powder Coating	Memo 1- Plug holes and mask only interior of hinge (3) prior to powder coat								
	1ST COAT: <i>2:10</i> START TIME: <i>4:00</i> OVEN TEMPERATURE: <i>400°</i> FINISH TIME: <i>3:10</i> ***** 2nd coat if necessary*****								
	2ND COAT: START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____								
140 	QC3- Inspect Part Finish	0.00							
QC	Memo	0.00							
Quality Control									

*ES 10/12/02 ①*

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Setup Start



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Reference:

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Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

150



HandFinish

Assemble as per dwg

0.00

Memo

0.00

Hand Finishing

Pick Kit

*EP 10/12/02 ①*

160



QC

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

Quality Control

*8/10/12/02**④*

170



Packaging

Identify as per dwg &amp; Stock Location:

*G.A*

0.00

*w/o 64025*

Memo

0.00

Packaging

*EP 10/12/02 ①*

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/12/03 *[Signature]*  
R/10-123  
①

W/O:		WORK ORDER CHANGES					
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Tuesday, November 23, 2010 8:06:28 AM

Page 1

Work Order ID: 64027

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 11/23/2010

Required Date: 11/30/2010

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC  
chg qty's DD 10.04.12 verified by:EC

IPP Rev:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

✓ D2581



Mounting Bracket

Manufactured

No

100

Each

31.0000

2



2  
Cpl 10.11.25

Location

Loc Qty

Loc Code

WA

31

61953

20

63493

11

✓ D3913-1



Rib

Manufactured

No

100

Each

6.0000

1



1  
Cpl 10.11.25

Location

Loc Qty

Loc Code

WA

6

60674

2

60731

3

63752

1

✓ D3913-15



Wide Handle Plate

Manufactured

No

100

Each

4.0000

1



1  
Cpl 10.11.25

Location

Loc Qty

Loc Code

WA

4

60732

4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 2

Work Order ID: 64027

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 300

Start Date: 11/23/2010

Required Date: 11/30/2010

Start Qty: 1.00

Required Qty: 1.00

✓ D3913-3  
Rib

Manufactured No 100 Each 4.0000



1  
Cpl 10.11.25

Location Loc Qty Loc Code

WA 4  
60675 3  
63753 1

①

✓ D3913-7  
Rib

Manufactured No 100 Each 6.0000



2  
Cpl 10.11.25

Location Loc Qty Loc Code

WA 6  
60263 6

②

✓ D3913-9  
Hinge Rib

Manufactured No 100 Each 4.0000



1  
Cpl 10.11.25

Location Loc Qty Loc Code

WA 4  
60704 3  
63754 1

①

✓ D3916-041  
Rib Assembly

Manufactured No 100 Each 0.0000



2  
B63624 → ② Cpl 10.11.25

✓ D3916-5  
Light Rib

Manufactured No 100 Each 8.0000



3  
~~B63624~~ Cpl 10.11.25

Location Loc Qty Loc Code

WA 8  
57023 2  
60721 6

③

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Page 3

Work Order ID: 64027

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 00

Start Date: 11/23/2010

Required Date: 11/30/2010

Start Qty: 1.00

Required Qty: 1.00

✓ D4016-1  
Hinge Half, Base

Manufactured No

100 Each

3.0000

3 3  
Cpl 10-11-25

Location

Loc Qty

Loc Code

ST109

3

61062

3

✓ D4017-7  
Rib

Manufactured No

100 Each

5.0000

1 1  
Cpl 10-11-25

Location

Loc Qty

Loc Code

WA

5

58929

2

61063

2

63757

1

✓ D4017-9  
Rib

Manufactured No

100 Each

2.0000

2 2  
Cpl 10-11-25

Location

Loc Qty

Loc Code

WA

2

60262

2

✓ D4020-1  
Mesh (350 Basket Long, Base)

Manufactured No

100 Each

2.0000

1 1  
Cpl 10/11/26

Location

Loc Qty

Loc Code

WA

2

60583

2

1x

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Tuesday, November 23, 2010 8:06:28 AM

Page 4

Work Order ID: 64027

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 11/23/2010

Required Date: 11/30/2010

Start Qty: 1.00

Required Qty: 1.00

✓ D4020-11 Manufactured No 100 Each 7.0000 2 2



End Mesh, Basket



10/11/26

Location

Loc Qty

Loc Code

WA

7

59413

1

61306

6

✓ D4021-1 Manufactured No 100 Each 6.0000 3 3



Handle Plate



363625 ②

Location

Loc Qty

Loc Code

ST109

5

57086

5

WA

1

60677

1

✓ D4034-041 Manufactured No 100 Each 1.0000 1 1



Aft Upper Rib Assembly



10/11/26

Location

Loc Qty

Loc Code

WA

1

61064

1

✓ D4034-043 Manufactured No 100 Each 2.0000 1 1



Fwd Upper Rib Assembly



10/11/26

Location

Loc Qty

Loc Code

WA

2

61065

2

Tuesday, November 23, 2010 8:06:28 AM

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Page 4

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Work Order ID: 64027

Parent Item: D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 11/23/2010

Required Date: 11/30/2010

Start Qty: 1.00

Required Qty: 1.00

AN3-10A Purchased No

150 Each

79.0000

6



Bolt

Location

Loc Qty

Loc Code

ST351

79

115877

35

116075

44



EP 10/12/02

AN960JD8 NAS1149DN832 Purchased No

150 Each

10.0000

2

2



Washer

4M115996 2X

Location

Loc Qty

Loc Code

ST347

10

105059

10



EP 10/12/02

D2931 Manufactured No

150 Each

766.0000

2

2



Bumper

Location

Loc Qty

Loc Code

ST504

766

46064

766



EP 10/12/02

D4021-5 Manufactured No

150 Each

3.0000

2

2



Blanking Plate

Location

Loc Qty

Loc Code

ST111

3

60717

3

B 64243



EP 10/12/02

Tuesday, November 23, 2010 8:06:28 AM

Shop Packet Print

Page 5

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Parent Item Name: Long Basket Base Assembly, 350

Start Date: 11/23/2010

Required Date: 11/30/2010

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W3 Purchased

No

150

Each

1,483.000

2

2



Cherry Rivets

Location

Loc Qty

Loc Code

ST321

1483

107939

754

111636

729

MS21042L3

Purchased

No

150

Each

1,627.000

6

6



Nut

Location

Loc Qty

Loc Code

ST300

1627

114784

631

115835

996

NAS1149F0332P

Purchased

No

150

Each

463.0000

12

12



WASHER

Location

Loc Qty

Loc Code

ST275

463

18057

463

Tuesday, November 23, 2010 8:06:28 AM

Shop Packet Print

Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

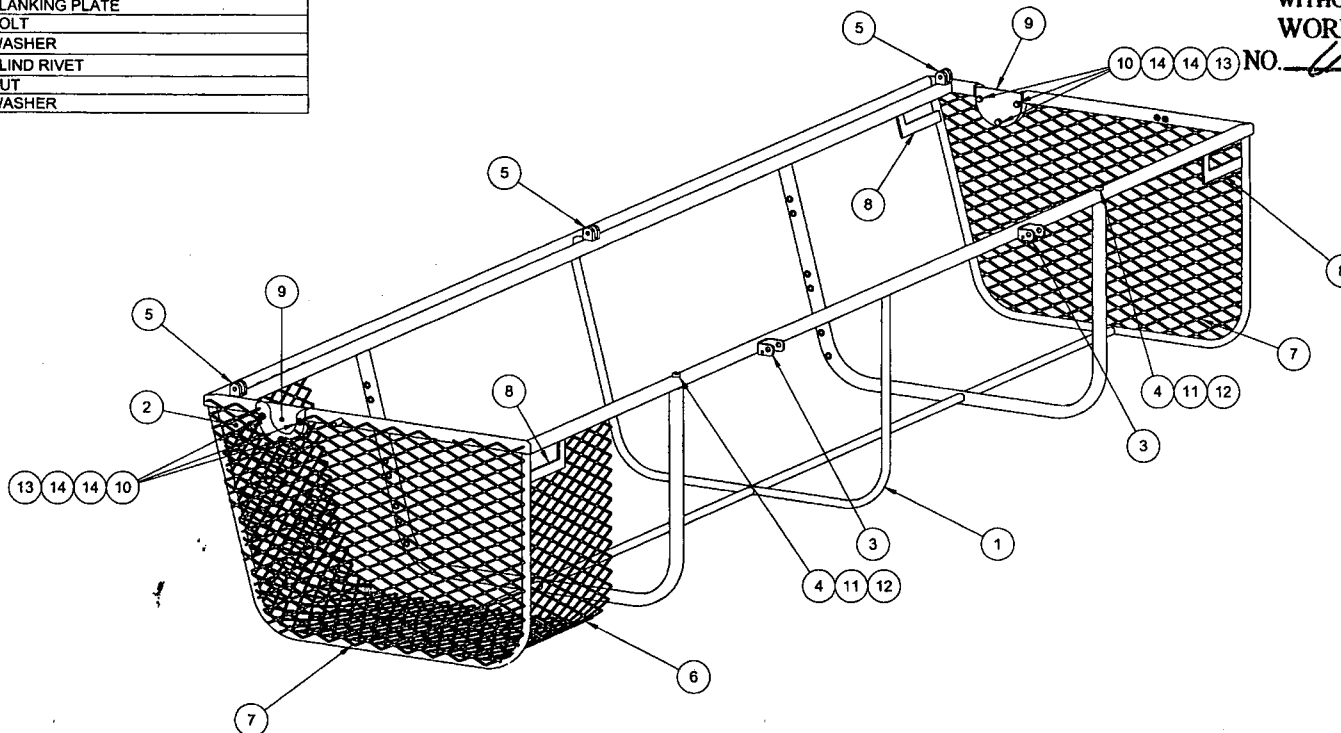
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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ITEM	QTY	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	1	D3913-101	TUBULAR ASSY (350 SHORT BASKET)
2	1	D3913-1F	WIDE HANDLE PLATE
3	2	D2581	MOUNTING BRACKET
4	2	D2931	BUMPER
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	2	D4020-11	END MESH, BASKET
8	3	D4021-1	HANDLE PLATE
9	2	D4021-5	BLANKING PLATE
10	6	AN3-10A	BOLT
11	2	AN980JD8	WASHER
12	2	MS20600AD4W3	BLIND RIVET
13	6	MS21042L3	NUT
14	12	NAS1149F0332P	WASHER



**D3913-041 LONG BASKET BASE ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.3 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER

NO. 64027

**RELEASED**  
2010-03-22  
JPH

A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3913</b> REV. A SHEET 1 OF 6 TITLE <b>LONG BASKET BASE ASSY (350)</b> SCALE NTS COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DRAWN	JPH		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.03.16		

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TACK WELD MESH  
AT EVERY AVAILABLE  
LOCATION

**DETAIL C** D7-2

D A7-3  
D  
D8-2 C  
D4020-1  
MESH

D3913-101  
TUBULAR ASSY

*W/O 04027*

D2931 BUMPER  
AN980JD8 WASHER  
MS20600AD4W3 RIVET  
2 PL 8

D2581  
MOUNTING BRACKET  
2 PL

D4016-1  
HINGE HALF, BASE  
3 PL

D4021-1  
HANDLE PLATE  
2 PL

*W/P*  
**RELEASED**  
2010-03-27

**D3913-041 LONG BASKET BASE ASSY (350)**  
(MESH SHOWN LOCALLY FOR CLARITY)

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	JRH	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D3913	SHEET 2 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LONG BASKET BASE ASSY (350)	NTS
DATE	10.03.16	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

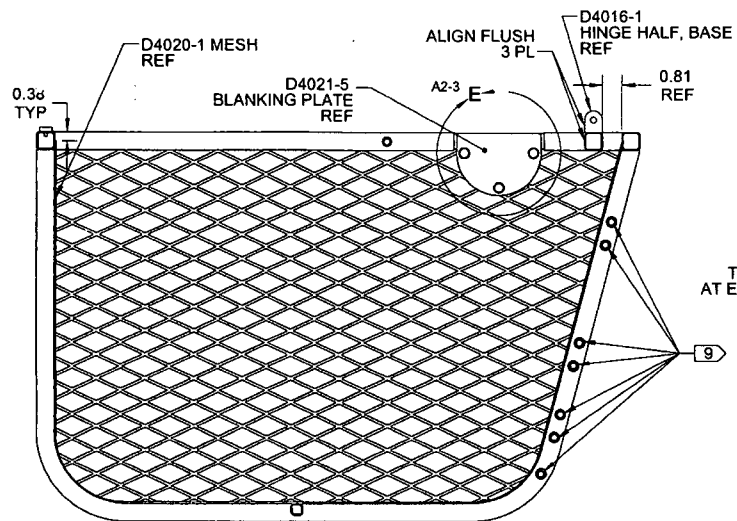
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

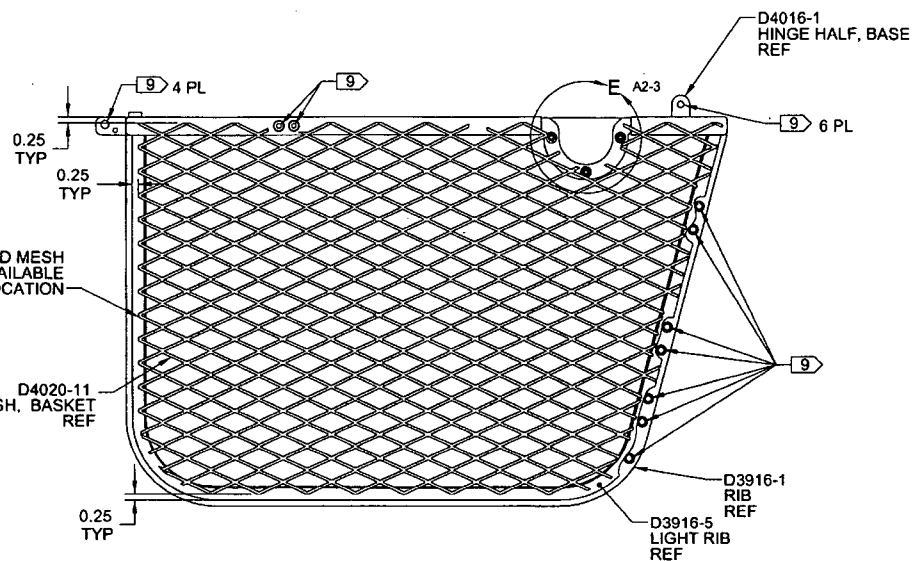
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

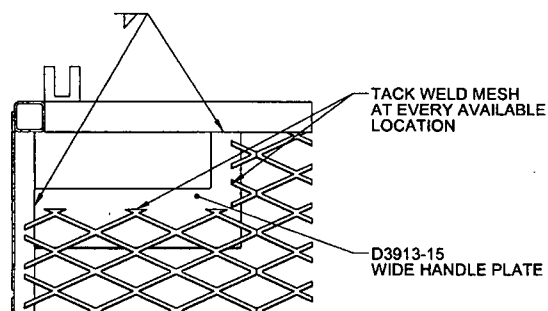
**NOTE:** Date & initial all entries



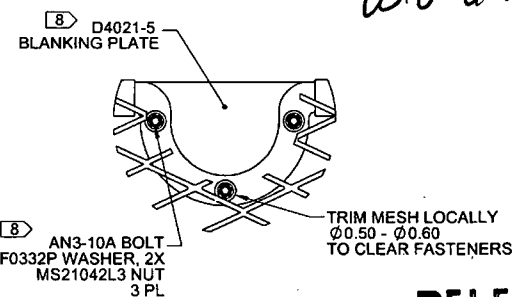
**SECTION A-A** A5-2



**VIEW B-B** A2-2



**SECTION D-D** D7-2  
TYPICAL FOR ALL  
HANDLE PLATES



**DETAIL** D2-3  
D6-3

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	JFH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3913	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
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2010-03-22

*WLO 64027*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

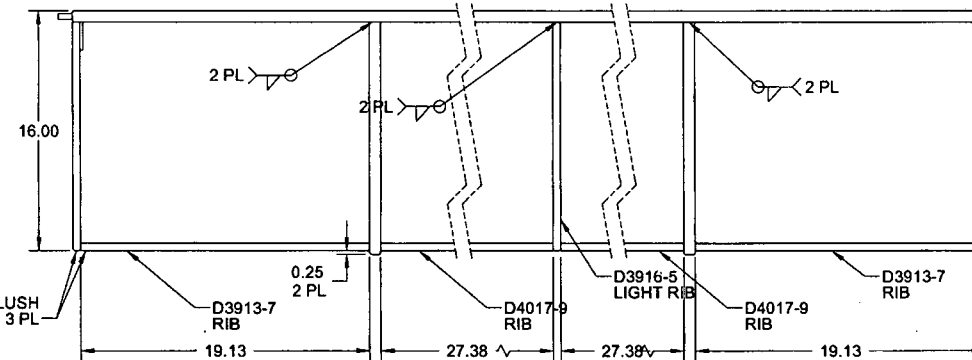
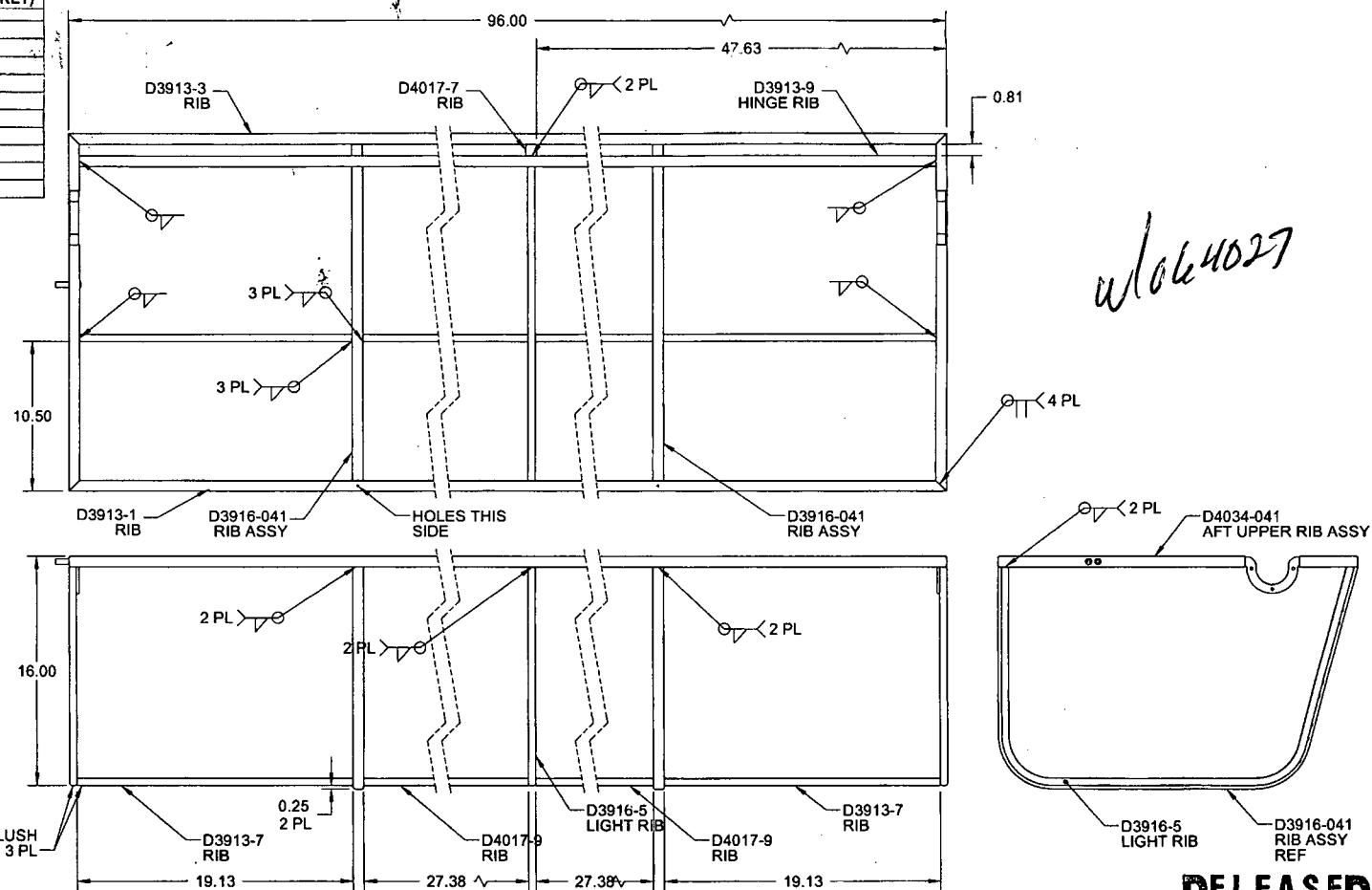
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





ITEM	QTY	P/N	DESCRIPTION
	X	D3913-101	TUBULAR ASSY (350 LONG BASKET)
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	2	D3913-7	RIB
4	1	D3913-9	HINGE RIB
5	3	D3916-5	LIGHT RIB
6	2	D3916-041	RIB ASSY
7	1	D4017-7	RIB
8	2	D4017-9	RIB
9	1	D4034-041	AFT UPPER RIB ASSY
10	1	D4034-043	FWD UPPER RIB ASSY



8 D3913-101 TUBULAR ASSY (350 SHORT BASKET)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 22.53 lbs
- 8) TOLERANCE FOR XX.XX DIMENSIONS ±0.06 FOR D3913-101
- 9) WELD PER DART QSI 004

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JFH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3913	SHEET 4 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350) NTS	
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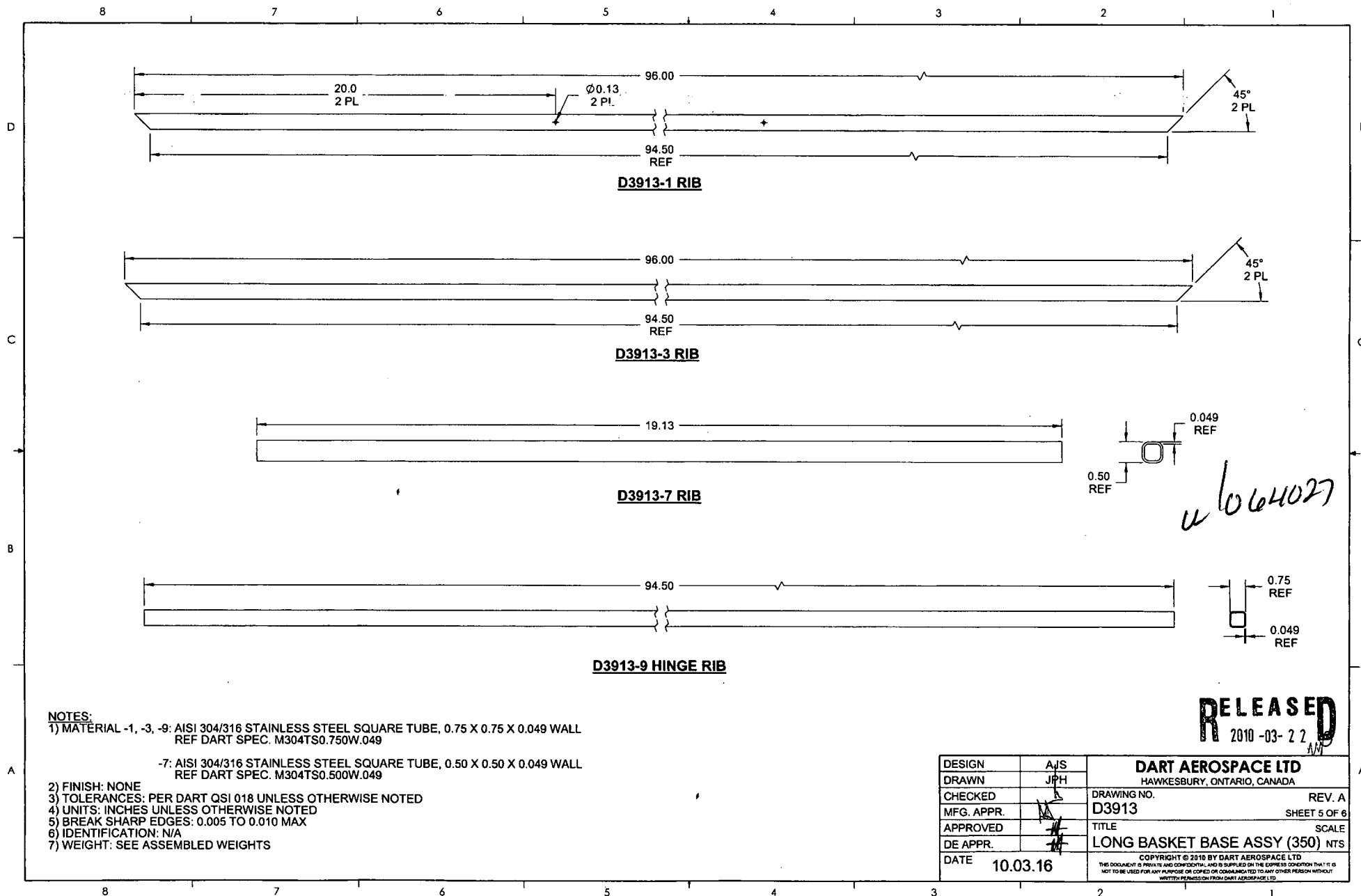
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

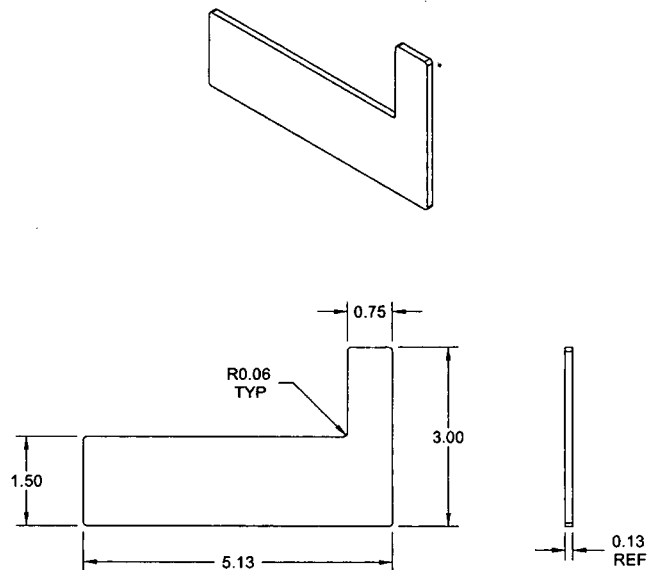
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Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries





**D3913-15 WIDE HANDLE PLATE**

**NOTES:**

- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH,  
PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC M304S11GA
- 2) FINISH : NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

*w/o 64027*

**RELEASED**  
2010-03-22  
*WHP*

DESIGN	AJS	<b>DART AEROSPACE LTD</b>	
DRAWN	JFH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D3913</b>	REV. A
MFG. APPR.		SHEET 6 OF 6	
APPROVED		TITLE	SCALE
DE APPR.		<b>LONG BASKET BASE ASSY (350) NTS</b>	
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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries